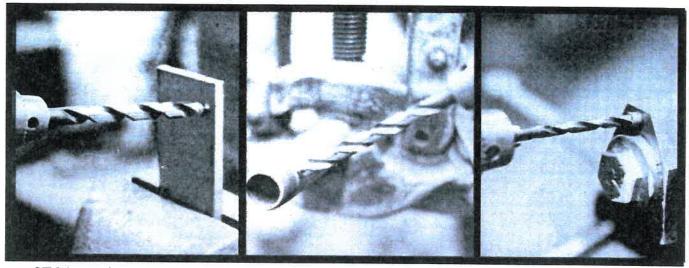
IN MAINTENANCE YOU NEVER KNOW WHAT MATERIAL YOU WILL BE DRILLING NEXT

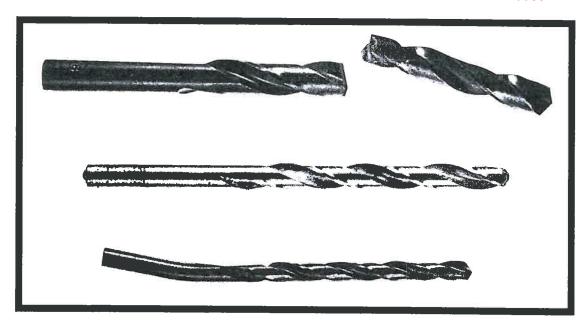


STAINLESS STEEL

MILD STEEL

HARDENED SET SCREW

AS A RESULT ORDINARY DRILLS



BREAK

DULL

BEND

GLOBAL HAS SOLVED THESE PROBLEMS



GLOB - TEC ALL-PURPOSE TWIST DRILLS

DESIGNED FOR MAINTFNANCE



- SELF CENTERING POINT
 - •NO CENTER PUNCHING REQUIRED
 - •ELIMINATES NEED FOR PILOT HOLES



- IMPROVED FLUTES
 RAPID CHIP REMOVAL ALLOWS:
 - DRILLS STAY COOLER
 - •REDUCES CHIP WELDING AND LOADING
- SPECIAL ALLOY STEEL
 - •EXTRA TOUGHNESS TO REDUCE WEAR
 - •HIGHER STRENGTH WITHOUT BRITTLENESS TO REDUCE BREAKAGE

AS A RESULT YOU GET:

- FASTER DRILLING WITH LESS EFFORT
- LONGER DRILL LIFE
- REDUCED BREAKAGE
- FAR MORE HOLES PER DRILL IN ALL TYPES OF METALS

GLOB - TEC

DRILLS WILL SAVE YOU TIME AND MONEY IN ALL YOUR MAINTENANCE DRILLING



GLOB - TEC STRAIGHT SHANK DRILLS FRACTIONAL SIZES

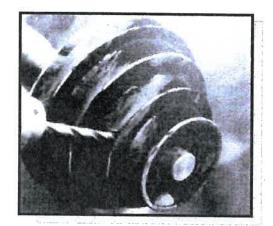


DRILL DIAMETER	DECIMAL EQUIVALENT (inches)	OVERALL LENGTH	PART Number	DRILL DIAMETER	DECIMAL EQUIVALENT (inches)	OVERALL LENGTH	PART NUMBER
1/64	.0156	3/4	M01-260211 (G)	17/64	.2656	4-1/8	M01-260798 (G)
1/32	.0312	1-3/8	M01-260252 (G)	9/32	.2812	4-1/4	M01-260829 (G)
3/64	.0469	1-3/4	M01-260289 (G)	19/64	.2969	4-3/8	M01-260833 (D)
1/16	.0625	1-7/8	M01-260292 (G)	5/16	.3125	4-1/2	M01-260851 (D)
5/64	.0781	2"	M01-260322 (G)	21/64	.3281	4-5/8	M01-260906 (D)
3/32	.0938	2-1/4	M01-260327 (G)	11/32	.3438	4-3/4	M01-260977 (D)
7/64	.1094	2-5/8	M01-260367 (G)	23/64	.3594	4-7/8	M01-260983 (D)
1/8	.1250	2-3/4	M01-260432 (G)	3/8	.3750	5"	M01-261072 (D)
9/64	.1406	2-7/8	M01-260542 (G)	25/64	.3906	5-1/8	M01-261112 (D)
5/32	.1562	3-1/8	M01-260551 (G)	13/32	.4062	5-1/4	M01-261263 (D)
11/64	.1719	3-1/4	M01-260591 (G)	27/64	.4219	5-3/8	M01-261357 (D)
3/16	.1875	3-1/2	M01-260644 (G)	7/16	.4375	5-1/2	M01-261377 (B)
13/64	.2031	3-5/8	M01-260667 (G)	29/64	.4531	5-5/8	M01-261447 (B)
7/32	.2188	3-3/4	M01-260691 (G)	15/32	.4688	5-3/4	M01-261463 (B)
15/64	.2344	3-7/8	M01-260737 (G)	31/64	.4844	5-7/8	M01-261473 (B)
1/4	.2500	4"	M01-260786 (G)	1/2	.5000	6"	M01-261699 (B)



APPLICATIONS:

- REMOVING SET SCREWS, BROKEN CAP SCREWS AND STUDS
- DRILLING HARD TO REACH PLACES WITHOUT CENTER-PUNCHING
- DRILLING HIGHLY ABRASIVE MATERIALS WITHOUT EXCESSIVE DULLING
- FASTER EASIER DRILLING OF:
 - STAINLESS STEEL
 - ALUMINUM
 - CAST IRON
 - TOOL STEEL
 - COPPER
 - BRASS



. LITERALLY ANY MATERIAL YOU HAVE TO DRILL

FEATURES:

- EASILY RESHARPENED WITH STANDARD EQUIPMENT
- DRILL FASTER, LAST LONGER ON ALL MAINTENANCE MATERIALS
- REDUCED BREAKAGE
- ELIMINATES FREQUENT RESHARPENING
- OUT-LAST ORDINARY DRILLS UP TO 10 to 1
- DRILL ALL COMMON MAINTENANCE MATERIALS WITH ONE DRILL
- ELIMINATE MARRED OR SCRATCHED SURFACES
- SELF-CENTERING POINT GIVES YOU FAST, ACCURATE STARTS



