



aerospace
climate control
electromechanical
filtration
fluid & gas handling
hydraulics
pneumatics
process control
sealing & shielding



Fluid System Connectors

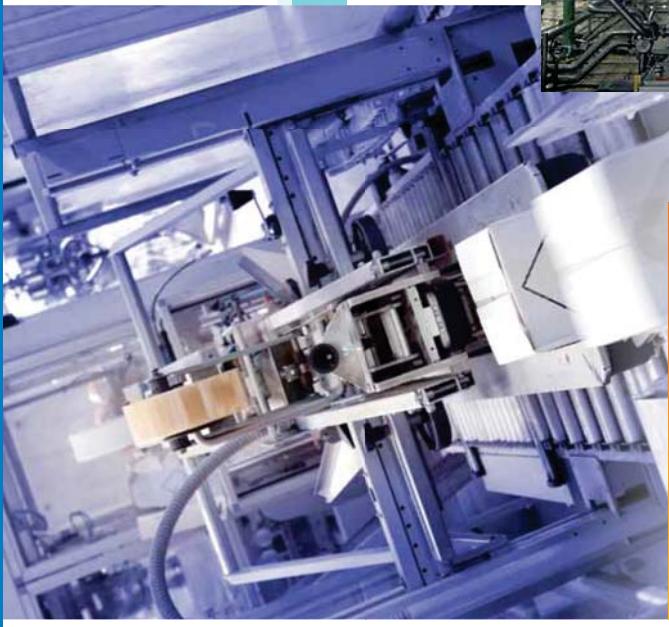
Quick reference guide



ENGINEERING YOUR SUCCESS.

In Pneumatic Automation:

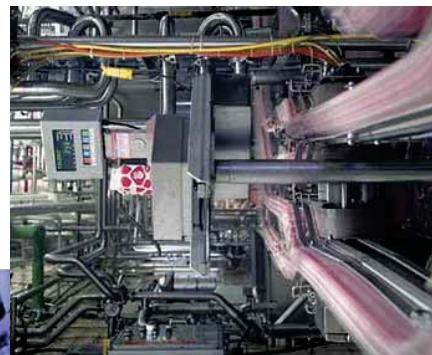
Increased productivity. New advantages.



We're a company built to partner with our customers in an effort to be attentive to market needs. The automation market includes a wide variety of applications ranging from packaging and conveying to robotics. By designing products in composite and brass, we offer customers a product range as varied as the market applications.

THE APPLICATION ENVIRONMENT

- Dynamic, static, and rotary applications
- Fast assembly and disassembly of systems
- Controlled pneumatic installations
- Pressures up to 300 psi



Market Trends:

- Smaller footprint for tighter spaces
- Robotics use will increase, with the adoption of intelligent robotics providing significant new strategic options
- The focus of automation will be expanded to embrace process quality and flexibility
- Machine-to-machine communications will generate increasing efficiencies and productivity

Product Specs	Temperature	1/8"	5/32"	3/16"	1/4"	5/16"	7/16"	5/8"	12/16"	10mm	6mm	4mm	3/8"	3/4"	7/8"	10mm	12mm	14mm	Type
PrestoLok Brass	0°F to 200°F	300	300	300	300	290	290	290	—	—	—	—	300	300	290	290	290	300	Push-to-Connect
PrestoLok Composite	-4°F to 175°F	290	290	290	290	290	290	290	—	—	290	290	290	290	290	290	290	290	—
PrestoLok P/M	-4°F to 250°F	—	290	—	290	290	290	290	—	290	290	290	290	290	290	290	290	290	—
PrestoLok P/S	-4°F to 245°F	—	290	290	290	290	290	290	290	—	290	290	290	290	290	290	290	290	—
Flow Controls	30°F to 160°F	145	145	145	145	145	145	145	—	—	—	—	145	145	145	145	145	145	Function

Maximum working pressure (psi) by tube size at 73°F

AUTOMATION

Integrated Fittings		Compact Flow Control Excellent performance of flow and suited for reduced spaces due to their small size.
Miniature Flow Control		Especially adapted for very small-sized pneumatic applications.
Swivel Outlet Flow Control		Designed to allow a vertical or angled tube exit where access is restricted.
Plug-in Flow Control		Can be directly mounted into existing fittings and allow very compact installations.
In-Line Flow Control		Easily added to existing circuitry, simply splice it into the cylinder port line.
Compact Metal Fittings		For use in severe conditions (temperatures, sparks, abrasion, etc.)
Check Valve		Allows air to pass in one direction while blocking flow in the other direction.
Blocking Valve		Prevents damage to work and equipment in the event of a loss of pressure.
Slow Start Valve		Enables you to control the rate supply pressures are introduced into your system after it has been vented.
Threshold Sensor		Detects the absence of pressure and translates it to a high-pressure pneumatic output.

In Industrial: Increased efficiency, greater productivity.



THE APPLICATION ENVIRONMENT

- Exposure to a wide variety of chemicals, lubricants, fluids, and gases
- Dynamic, static, and rotary applications
- Vibrations and shock
- Pressures up to 2,800 psi
- Temperatures from -65°F to 250°F

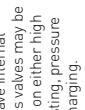


Market Trends:

- Growing demand for global logistics will spur vendor partnerships and single-source purchasing
- Economics will motivate companies to become leaner and more globally competitive
- Globalization will increase the burden on companies to ensure product quality, sustainability, and universality

INDUSTRIAL

From a complete range of standard, SAE off-the-shelf products to our innovative new BINS program, Parker Fluid System Connectors division is there for you in ways that make your business better. Our fluidic and pneumatic fittings, tubing, couplings, manifolds, and valves have been engineered to outperform, working together with a systems approach that streamlines development and speeds manufacturing.

Compress-Align® Fittings		Pipe Fittings	
Pre-assembled with a captive sleeve, always oriented for a faster installation. Commonly used in pneumatic systems and plumbing applications, these fittings align to seal even out-of-round tubing.	An economical choice for a metal-to-metal seal; ideal for refrigerants, natural gas, propane, fuels, and other "hard to hold" liquids and gases. Common applications include flammable liquids and gases and hydraulic brakes. Use with copper, brass, aluminum, and welded steel hydraulic tubing that can be flared.	Brass pipe fittings meet all functional SAE J512 industry requirements, with all threads made to Dryseal standards. Most pipe fittings are available in either forgings or extrusions. For use with brass, copper, or iron pipe.	Connect garden hose to other garden hose, to pipe, or to tubing with these solid brass fittings. Hose-end threads are 3/4" garden hose thread. Swivel connections allow hose to twist without kinking. Hose barb ends for use with 9/16" hose clamp or equivalent.
Compression Fittings		Inverted Flare Fittings	
An economical choice that works with thermoplastic, copper, and aluminum tubing. Fittings require no tube flaring.	An economical choice for 45° flared fittings, except the metal-to-metal seal is internal to the fitting for tighter tube bonds. Ideal for flammable liquids and gases and copper, brass, aluminum, and welded steel hydraulic tubing that can be flared.	Offer similar performance to 45° flared fittings, except the metal-to-metal seal is internal to the fitting for tighter tube bonds. Ideal for flammable liquids and gases and copper, brass, aluminum, and welded steel hydraulic tubing that can be flared.	Offer similar performance to 45° flared fittings, except the metal-to-metal seal is internal to the fitting for tighter tube bonds. Ideal for flammable liquids and gases and copper, brass, aluminum, and welded steel hydraulic tubing that can be flared.
Poly-Tite Fittings		Access Valves	
Compact, pre-assembled compression fittings designed for fast assembly. The acetyl copolymer sleeve holds plastic tubing in its place, even when the system pressure exceeds the tubing burst point. Use with thermoplastic or soft metal tubing.	Designed to offer convenient, low-cost access ports for refrigeration service. All fittings feature 1/4" SAE male flare finger-light quick seal cap. Access valves with pipe connections have internal ODS solder cups. Access valves may be installed in any position on either high or low side for quick testing, pressure checking, purging, or changing.	Pre-assembled, ready-to-use, bite-type fittings for copper or plastic tubing. With excellent vibration resistance, these are commonly used in pneumatic systems and plumbing applications.	A comprehensive range of adapters for NPT, BSPT and BSPP pipe threads. Produced in bar extrusions and forgings to meet exacting requirements.
Metr-Lok™ Fittings		Garden Hose Fittings	
Pre-assembled, ready-to-use, bite-type fittings for copper or plastic tubing. With excellent vibration resistance, these are commonly used in pneumatic systems and plumbing applications.	Connect garden hose to other garden hose, to pipe, or to tubing with these solid brass fittings. Hose-end threads are 3/4" garden hose thread. Swivel connections allow hose to twist without kinking. Hose barb ends for use with 9/16" hose clamp or equivalent.	Offer similar performance to 45° flared fittings, except the metal-to-metal seal is internal to the fitting for tighter tube bonds. Ideal for flammable liquids and gases and copper, brass, aluminum, and welded steel hydraulic tubing that can be flared.	Offer similar performance to 45° flared fittings, except the metal-to-metal seal is internal to the fitting for tighter tube bonds. Ideal for flammable liquids and gases and copper, brass, aluminum, and welded steel hydraulic tubing that can be flared.
Dubl-Barb Fittings		Metric Adapters	
An economical choice as a push-to-connect brass barb that does not require a hose clamp. Applications include pneumatic systems and climate control. These compact, one-piece fittings are a quick way to connect polyethylene tubing.	A comprehensive range of adapters for NPT, BSPT and BSPP pipe threads. Produced in bar extrusions and forgings to meet exacting requirements.	Offer similar performance to 45° flared fittings, except the metal-to-metal seal is internal to the fitting for tighter tube bonds. Ideal for flammable liquids and gases and copper, brass, aluminum, and welded steel hydraulic tubing that can be flared.	Offer similar performance to 45° flared fittings, except the metal-to-metal seal is internal to the fitting for tighter tube bonds. Ideal for flammable liquids and gases and copper, brass, aluminum, and welded steel hydraulic tubing that can be flared.
High-Duty Fittings		Ground Plug Shut-off	
Ideal for "high-duty" oil, coolant, or lubrication systems. Rated to a much higher pressure than standard compression fittings, will work with seamless steel tubing, as well as copper, brass, and thermoplastic tubing. This pre-assembled brass flareless compression design can stand up to tough applications.	Ground plug shut-offs are manufactured from castings or forged bodies for extra strength. Available with pipe, flare, and compression ends.	Offer similar performance to 45° flared fittings, except the metal-to-metal seal is internal to the fitting for tighter tube bonds. Ideal for flammable liquids and gases and copper, brass, aluminum, and welded steel hydraulic tubing that can be flared.	Offer similar performance to 45° flared fittings, except the metal-to-metal seal is internal to the fitting for tighter tube bonds. Ideal for flammable liquids and gases and copper, brass, aluminum, and welded steel hydraulic tubing that can be flared.
Hose Barb Fittings		Ball Valves	
An economical choice for general-purpose fluid handling and pneumatics. Commonly used with water, coolant, and compressed air. Intended for use with rubber hose and a hose clamp.	Available in brass, stainless steel, and carbon steel in sizes 1/8" to 2". Included are 90° valves, straight thread O-ring valves, solder ends, panel mount valves, 3-way and 4-way valves, miniature and micro-valves. Options include tee and oval handles, padlocking handles, actuators, and stainless steel componentry.	Offer similar performance to 45° flared fittings, except the metal-to-metal seal is internal to the fitting for tighter tube bonds. Ideal for flammable liquids and gases and copper, brass, aluminum, and welded steel hydraulic tubing that can be flared.	Offer similar performance to 45° flared fittings, except the metal-to-metal seal is internal to the fitting for tighter tube bonds. Ideal for flammable liquids and gases and copper, brass, aluminum, and welded steel hydraulic tubing that can be flared.

* Hose size based on ID.

** Up to 22 mm tube size

* Up to 1" tube size

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Product Specs	Temperature	1/8"	5/32"	3/16"	5/16"	1/4"	5/8"	3/4"	5/16"	1/2"	4mm	6mm	8mm	10mm	12mm	14mm	Type
Compress-Align®	-63°F to 250°F	2,800	—	1,900	1,400	1,200	1,000	750	650	550	450	—	—	—	—	—	Flare
Compression	-63°F to 250°F	400	—	400	300	200	150	100	75	—	—	—	—	—	—	—	Barb
Poly-Tite	150	—	150	150	150	—	—	—	—	—	—	—	—	—	—	—	Adapter
Metr-Lok™	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	Valve
H-Duty	-63°F to 250°F	4,300	—	2,850	2,100	1,800	1,500	1,150	1,000	—	—	—	—	—	—	—	—
45 Degree Flare	-63°F to 250°F	2,800	—	1,900	1,400	1,200	1,000	750	650	550	450	—	—	—	—	—	Flare
Inverted Flare	-63°F to 250°F	2,800	—	1,900	1,400	1,200	1,000	750	650	550	450	—	—	—	—	—	Barb
Access Valves	20°F to 220°F	500	—	500	500	500	500	500	500	—	—	—	—	—	—	—	Adapter
Dubl-Barb	-63°F to 90°F	—	—	150	—	150	—	150	100	—	—	—	—	—	—	—	Valve
Hose Barb	-40°F to 160°F	—	—	150	—	150	—	150	150	150	—	—	—	—	—	—	—
Pipe	-63°F to 250°F	1,000	—	—	—	1,000	—	—	—	—	—	—	—	—	—	—	—
Garden Hose	33°F to 100°F	—	—	150	—	150	—	150	150	150	—	—	—	—	—	—	—
Metric Adapters	-63°F to 250°F	1,000	—	—	—	1,000	—	—	—	—	—	—	—	—	—	—	—
Ground Plug Shut-off	32°F to 125°F	30	—	—	—	30	—	—	—	—	—	—	—	—	—	—	—
Ball Valves	Pressure and temperature dependent upon material and size	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—

Maximum working pressure [psi] by tube size at 73°F

* Up to 22 mm tube size

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Custom Solutions: Fittings, manifolds, and valves.

Tubing Compatibility Chart



DESIGNED TO MEET YOUR NEEDS

Don't be boxed in by conventional thinking, or the conventional parts that go with it. Let Parker Fluid System Connectors create exactly what you need, when you need it. Whether it's a valve, fitting, or a manifold, we can produce it. In any size, quantity, or configuration, with any connector end. For prototypes, one-of-a-kind pieces, and emergency repair parts to small or large production runs, our ability to make the unusual usual has not only reduced lead times, but the price of lower-volume components as well. Designed to your specifications, drawings, or CAD files, our custom valves, fittings, and manifolds not only comply with SAE, ISO, DIN, JIS, ASTM, and MIL standards, they meet our own unwavering requirements for the highest possible quality.

Applying custom to appliances.

Working in conjunction with a major appliance manufacturer, we created a custom assembly that improved their manufacturing process as well as their product reliability. Developed from a custom brass forging, the Parker solution included a specially machined thread and barb configuration as well as a tamper-proof tube assembly. The end result? A reliable, leak-free, error-proof connection. Not to mention one happy customer.



Product Sizes (inch)	PartFlex Thermoplastic Tubing		Industrial Tubing Series (Outside Diameter shown)		Transportation Tubing		TetraFC Fluoropolymer Tubing	
	PS recommended	TS Tube support recommended	BS Brass sleeve recommended	QL Clamp required	PFF Fluoropolymer Metric (3mm - 16mm) inch (3/8" - 1 1/16")	PFF Fluoropolymer Metric (3mm - 12mm) inch (1/8" - 1 1/16")	PFF Fluoropolymer Metric (4mm - 12mm) inch (5/32" - 1 1/16")	PFF Fluoropolymer Metric (3mm - 16mm) inch (3/8" - 1 1/16")
Polyethylene E & EB inch (4.55/8.10) Metric (6.8-10.12)	-	-	-	-	-	-	-	-
Polyethylene PE inch (2.5-3.5/6.8)	-	-	-	-	-	-	-	-
Nylon PA inch (2.5-3.5/6.8)	-	-	-	-	-	-	-	-
Nylon PA inch (2.5-3.5/6.8)	-	-	-	-	-	-	-	-
Nylon N inch (2.5-3.5/6.8)	-	-	-	-	-	-	-	-
Nylon N inch (2.5-3.5/6.8)	-	-	-	-	-	-	-	-
Polyethylene HDPE inch (2.5-3.5/6.8)	-	-	-	-	-	-	-	-
Polyethylene HDPE inch (2.5-3.5/6.8)	-	-	-	-	-	-	-	-
TrueSeal™ Inch (4.5-6.8)	-	-	-	-	-	-	-	-
Bar-B-End® Inch (4.5-6.8)	-	-	-	-	-	-	-	-
Fast & Tight® Inch (4.5-6.8)	-	-	-	-	-	-	-	-
NTA Inch (3.5-6.8, 10.12)	-	-	-	-	-	-	-	-
Transmission Fittings Inch (2.5)	-	-	-	-	-	-	-	-
Air Brake Inch (4.5-6.8, 10.12, 16)	-	-	-	-	-	-	-	-
Air Brake Hose Inch (6.8)	-	-	-	-	-	-	-	-
Vibra-Lok® Inch (2.5-5.5, 8, 10.12)	-	-	-	-	-	-	-	-
Prismatic Inch (4.5-6.8, 10.12)	-	-	-	-	-	-	-	-
PTC Inch (2.5-5.5, 6.8, 10.12) Metric (6.8-10.12, 16)	-	-	-	-	-	-	-	-
SAC Carbides Inch (2.5-6.8, 10.12)	-	-	-	-	-	-	-	-
Manifolds Inch (4.5-6.8)	-	-	-	-	-	-	-	-
Compression Inch (2.5-4.5, 7.8, 10.12, 14)	PS recommended	PS recommended	PS recommended	PS recommended	PS recommended	PS recommended	PS recommended	PS recommended
Compression-Align Inch (2.5-4.5, 6.8, 10.12, 14, 16)	TS recommended	TS recommended	TS recommended	TS recommended	TS recommended	TS recommended	TS recommended	TS recommended
Mem-Lo™ Metric (4.5-8, 0.12, 14, 16, 8.22)	TS recommended	TS recommended	TS recommended	TS recommended	TS recommended	TS recommended	TS recommended	TS recommended
PolyTite Inch (2.5-4.5, 6.8)	BS recommended	BS recommended	BS recommended	BS recommended	BS recommended	BS recommended	BS recommended	BS recommended
Hi-Duty Inch (2.5-4.5, 5.5-8, 10)	TS recommended	TS recommended	TS recommended	TS recommended	TS recommended	TS recommended	TS recommended	TS recommended
45 Degree flue Inch (2.5-4.5, 6.8, 10.12, 14)	-	-	-	-	-	-	-	-
Inverted Bar Inch (2.5-5.5, 8, 10.12, 14)	-	-	-	-	-	-	-	-
Hose Barb Inch (2.5-4.5, 6.8)	-	-	-	-	-	-	-	-
Garden Hose -	-	-	-	-	-	-	-	-

Parker Fluid Connectors Group

North American Divisions & Distribution Service Centers

Your complete source for quality tube fittings, hose & hose fittings, brass & composite fittings, quick-disconnect couplings, valves and assembly tools, locally available from a worldwide network of authorized distributors.

Fittings:

Available in inch and metric sizes covering SAE, BSP, DIN, GAZ, JIS and ISO thread configurations, manufactured from steel, stainless steel, brass, aluminum, nylon and thermoplastic.

Hose, Tubing and Bundles:

Available in a wide variety of sizes and materials including rubber, wire-reinforced, thermoplastic, hybrid and custom compounds.

Worldwide Availability:

Parker operates Fluid Connectors manufacturing locations and sales offices throughout North America, South America, Europe and Asia-Pacific.

For information, call toll free...

1-800-C-PARKER
(1-800-272-7537)

North American Divisions

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fax 281 530 5353

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phone 269 694 9411
fax 269 694 4614

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